

THORNTON PAT.
NEWOT. RADWYS
RADWYS DRYBU

02A-ZM/16/01090-SKUTEČNÝ TVAR DÍLCE SE ZÁMKY ZOBRAZEN NA LISTU Č.2


20.10.2016
HRUBÝ

NOTA :

- Metal sheet thickness : 4 mm
- Radii without dimension : $R = 3$
- Bend radii : $R = 4$

Condition at time of delivery	X
de-scaled (degree of purity SA 2 V2 acc. ISO 8301-1)	
without burrs acc. VLN 1310	
Permissible top-end rounding during flame cutting (also positive bead acc. VLN 957/2)	
oil-free / free of grease	
oiled	
oiling permissible	X

LASER cutting tolerances				
K010 : min cutting radius without dimensions R = 1 mm unless otherwise specified				
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <
+0.05	+0.08	+0.10	+0.15	+0.20

 First angle projection	General tolerance (G1) in mm ze range 30 120 400 1000 30 120 400 1000		Index Projection dim. Auxiliary	Inspection date Date	Drawing 21.12.2014 Checked 02.12.2014 Author 17.11.2014 M-check 17.11.2014 Li-Cane	Title: support emergency of switch	Material: following EN10025-2	alteration 2008-05-08 in 0.2	Date: 16.04.2012
	ze range 30 120 400 1000 30 120 400 1000	Drawing no. 19174.010910							

Approved

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